

Date: Wednesday, 12/5/2007 10:43:02 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BUSHING	
Job Number	36150		Part Number	D2652	
Estimate Number	10725		Drawing Number	D2652 REV A	
P.O. Number	N/A		Project Number	N/A	
This Issue	12/5/2007	S.O. No.	Type	MACHINED PARTS	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Drawing Revision	A	
Previous Run	35629		Due Date	12/16/2007	Qty: 265
Written By			Um:	Each	
Checked & Approved By	H.A. 07/12/09			265	
Comment	Est Rev: B 02.06.13 Now machined in house. NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M303R0500	303 Round Bar 0.500"
		 Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s) Material: 303 ss .500" Round Bar 16.0000 (M303R0500) Batch: M106292
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		 Comment: HARDINGE CNC LATHE SMALL
		1-Turn as per Folio FA250 & Dwg D2652 2-Deburr
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/12/13	2	ADD line for folio Rev. & Proj rev.	AA	07/12/13			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 36150

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Q65

Comment: FINAL INSPECTION/W/O RELEASE

36150/13

Job Completion



min 2007/12/12 07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36150
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

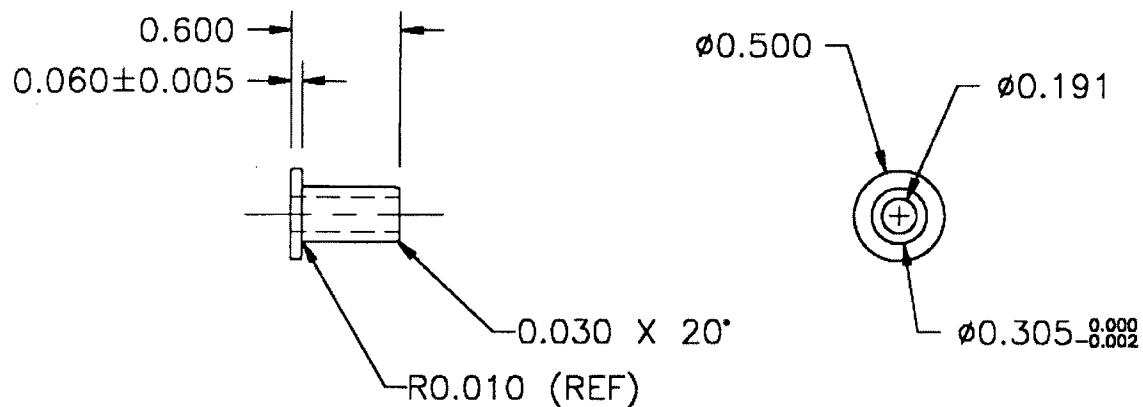
X First Article Prototype

Measured by: <u>H.A. / </u>	Audited by: <u>On</u> 	Prototype Approval: N/A
Date: 07/12/09	Date: 07/12/09	Date:

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	TT

DART

DESIGN <i>DMY</i>	DRAWN BY <i>DMY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BS</i>	APPROVED <i>DMY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36150

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED